



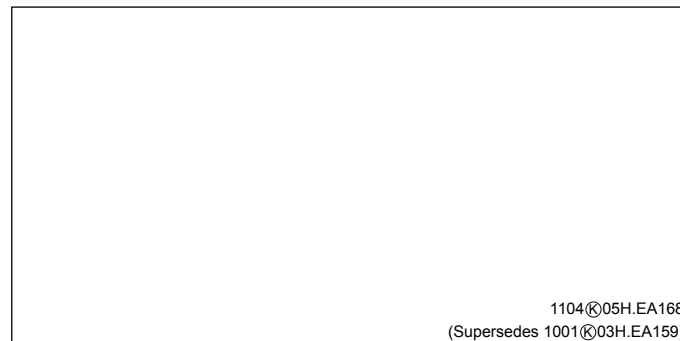
# SCX550

HYDRAULIC CRAWLER CRANE

## Specifications

### EN Rating

*These specifications are subject to change without notice.*



1104®05H.EA168  
(Supersedes 1001®03H.EA159)

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**HITACHI SUMITOMO**

# SCX550

HYDRAULIC CRAWLER CRANE

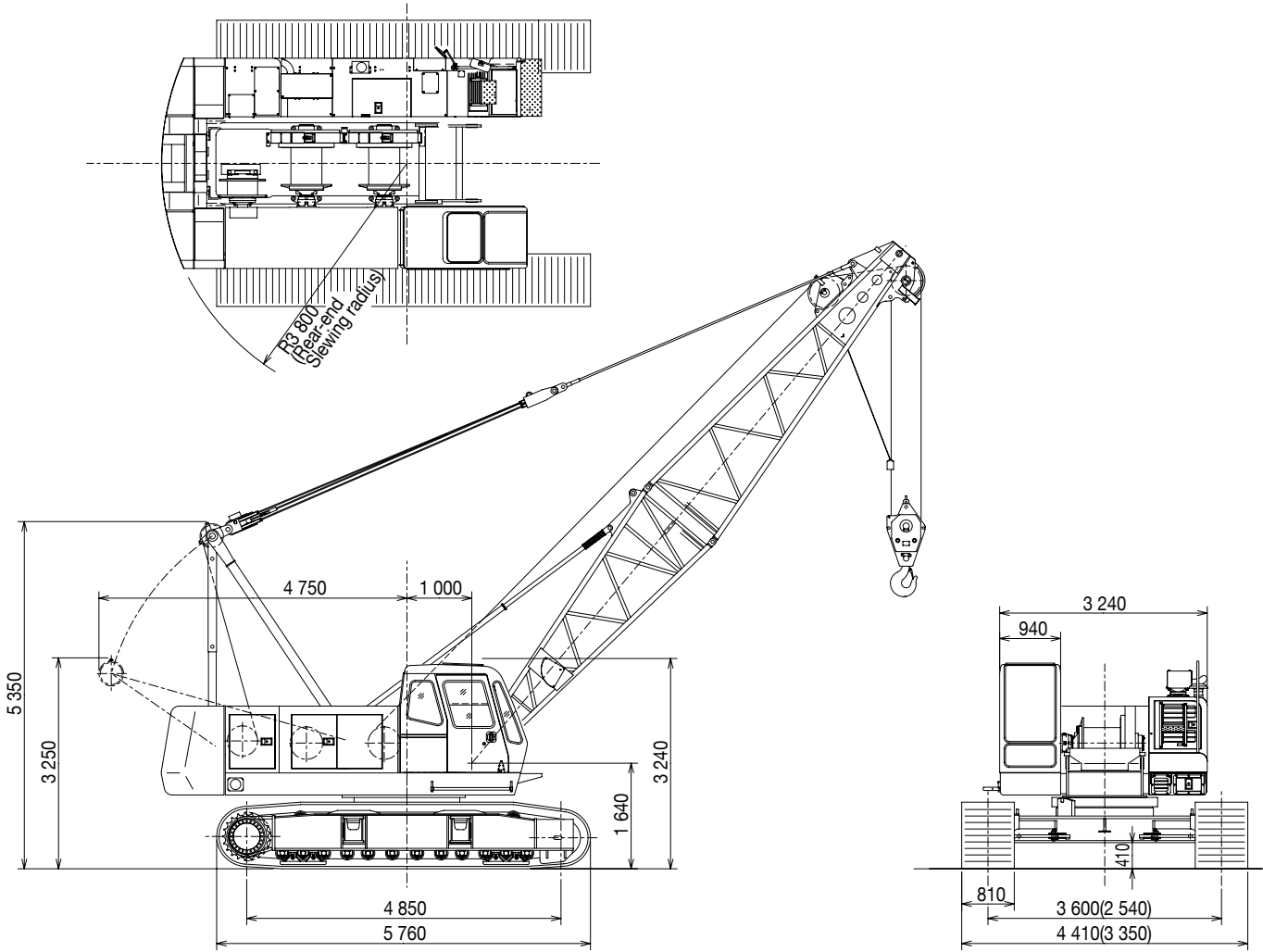


CRAWLER CRANE	■Dimensions ■Specifications .....	3
	■Technical Description .....	4
	■Working Ranges.....	8
	■Rated Loads for Main Boom(EN Rating) .....	9
	■Rated Loads for Jib Boom(EN Rating) .....	10
	■Crane Boom Construction ■Fly Jib Construction	
	■Component Weights and Dimensions for Transport .....	14
CLAMSHELL	■Dimensions ■Specifications	
	■Working Ranges ■Clamshell Buckets .....	15
DRAGLINE	■Dimensions ■Specifications	
	■Working Ranges ■Dragline Buckets .....	16
TECHNICAL DATA	■Standard/Optional Equipment .....	18

Note: All "ton" described in this catalog represent metric tons.

## CRAWLER CRANE SCX550

■Dimensions Unit : mm



Dimensions shown in ( ) are with tracks retracted.

### ■Specifications

Model	SCX550	
Maximum rated load	ton × m	55 × 3.7
Basic boom length	m	10
Max. boom length	m	49
Jib length	m	6 to 15
Max. boom with jib length	m	43+15
Main hoist drum	m/min	* 110
Aux. hoist drum	m/min	* 110
Boom hoist drum	m/min	* 60
Slewing speed	min <sup>-1</sup> (rpm)	3.7 (3.7)
Travel speed	km/h	* 1.9
Gradeability	deg.(%)	22 (40)
Engine model	ISUZU 4HK1X	
Rated power	kw/min <sup>-1</sup> (PS/rpm)	147/2 100 (200/2 100)
Ground <b>contact</b> pressure	kPa (kgf/cm <sup>2</sup> )	63.7(0.65)
Operating weight	ton	54.3 (Equipped with 10m boom and 55 ton capacity hook)

Notes: 1. Data expressed above are in SI units(International System of Unit), followed by data in conventional units in ( ).  
2. \*Data will vary with the load.



Superstructure



Engine

Model..... ISUZU 4HK1X  
Type..... Water-cooled, 4-cycle, 4-cylinder,  
direct fuel injection type diesel engine  
Rated power .....147 kW (200 PS) at 2 100 min<sup>-1</sup>  
(DIN 6 271, net) (2 100 rpm)  
Maximum torque ..... 688 N•m (70 kgf•m) at 1 500 min<sup>-1</sup>  
(1 500 rpm)  
Piston displacement .... 5.19 L  
Fuel tank capacity ..... 300 L  
Electric system ..... DC 24 V



Main and Auxiliary Hoist Mechanism

- The Hitachi Sumitomo SCX550 is equipped with dual hoist mechanisms, each consisting of independent main and auxiliary hoist drums driven by a hydraulic motor.
- Hoisting and lowering the load is achieved by forward/reverse rotation of the hydraulic motor.
- Power lowering is carried out with a hydraulic brake.
- Hoisting and lowering can be carried out at three speeds, fast, medium and slow, to suit job requirements.
- Each drum is fitted with a friction band-type brake. This allows free fall (rapid lowering) of the bucket.
- Main and auxiliary hoist drums are each fitted with a pawl-type drum lock to positively hold the load in the air.
- The drum brake is an external contracting friction band-type using durable non-asbestos lining.
- The brake is controlled by the hydraulic servo system to reduce control force. With the hoist lever in neutral, auto braking or foot braking can be selected.

	Main Drum	Aux. Drum
Max. line pull	15 600 kgf	15 600 kgf
Drum diameter (P.C.D)	500 mm	500 mm
Rope diameter	22 mm	22 mm
Max. line speed	110 m/min	110 m/min
Rope length at first layer	38 m	38 m



Boom Hoist Mechanism

- Independent operation separated from other functions.
- Boom hoisting/lowering is done by forward/reverse rotation of a hydraulic motor. Boom lowering is made by power lowering through a hydraulic brake.
- Both hydraulic brake and spring-set/hydraulic-released multiplate disc type brake offer positive stopping of the boom. When the boom is hoisted or lowered, brakes are automatically released.
- Boom hoist drum is fitted with a pawl-type drum look.

	Boom Drum
Max. line pull	8 000 kgf
Rope diameter	16 mm
Max. line speed	60 m/min



Slewing Mechanism

- Independent operation separated from other functions.
- Driven by a hydraulic motor through reduction gear. Slewing speeds are freely controllable from zero to maximum speed with a single lever.

Slewing Brake

The disc-type slewing brake can be hydraulically applied by the brake switch on the slewing lever.

Slew Lock

Manual mechanical-lock with a rod tip engaged in the holder of the track frame for transportation.

Slewing Circle

Single-row shear-type ball bearing with heat-treated internal gear.



Revolving Frame

All welded steel construction, stress-relieved, precision-machined for rigidity and strength.

A-frame

Lowerable for transportation.

Counterweight

Total weight: 18 700 kg  
Consisting of 3 sections: One 3 600 kg  
One 7 100 kg  
One 8 000 kg



Boom

Tubular Chord Crane Boom

1300 mm wide by 1300 mm deep at connection lattice construction using high-tensile steel tubular chords.

Basic boom .....Total length 10.0 m, 2-piece construction; top section 5.0 m and base section 5.0 m.  
Boom point ..... Offset boom point, 4 sheaves (462 mm PCD) mounted on anti-friction bearings on boom top.  
Boom extensions ··· 3.0 m, 6.0 m and 9.0 m long available.  
Connection type ··· Pin-connected.  
Boom backstop ··· Dual-rail, telescopic tubular construction with spring damper.  
Boom hoist bridle·· Serves as connection between pendants and boom hoist wire rope reeving, equipped with 6 sheaves (340 mm PCD) for 12-part boom hoist wire rope reeving.

Fly Jib

550 mm wide by 480 mm deep at connection, lattice construction using high-tensile steel tubular chords.

Basic jib .....Total length 6.0 m, 2-piece construction; top section 3.0 m and base section 3.0 m.  
Jib point ..... 1 sheave (462 mm PCD) mounted on anti-friction bearings on jib top.  
Jib extension ..... 3.0 m long available.  
Connection type ··· Pin-connected.  
Short jib ..... Optional. Attachable to the main boom top to hoist the light load quickly with a single rope.

**Note** : Boom extension, fly jib, or short jib can be attached to the basic boom when needed. However, both fly jib and short jib cannot be attached simultaneously to the boom.



Operator's Cab

All-weather, well-ventilated, roomy operator's cab with good visibility. The independent cab is insulated against noise and vibration.

- 2 variable displacement piston pumps allow both independent and combined operations of all functions.
- Variable displacement piston pumps control working speeds, and make effective use of engine horsepower.

	Pump-1	Pump-2
Type of pump	Variable displacement	
Pressure setting	29.4 MPa (300 kgf/cm²)	29.4 MPa (300 kgf/cm²)
Max. oil flow*	216 L/min	216 L/min
	Pump-3	Pump-4
Type of pump	Variable displacement	Gear
Pressure setting	23.0 MPa (235 kgf/cm²)	4.9 MPa (50 kgf/cm²)
Max. oil flow*	126 L/min	32 L/min

\* with non-loaded condition

Main and Auxiliary Hoist Motors

Axial piston motors with counterbalance valves.

Boom Hoist Motor

Axial piston motor with counterbalance valve.

Slewing Motor

Axial piston motor.

Travel Motors

Axial piston motors with brake valve and spring-set/hydraulic-released multiplate disc brake.

Relief and Brake Valves

- Each hydraulic circuit incorporates large-capacity relief valves to protect circuit from overload and shock load.
- Counterbalance valves, provided for hoist motor, compensate load lowering and prevent accidental load drop if hydraulic power is suddenly reduced.
- Brake valves (consisting of relief valve and counterbalance valve) are provided for travel circuit.

Pressure Settings

Main Circuit

- Main relief valves
  - Hoist (main and aux.) .....29.4 MPa (300 kgf/cm²)
  - .....23.0 MPa (235 kgf/cm²)
- Overload relief valves
  - Hoist (main and aux.) circuits .....31.4 MPa (320 kgf/cm²)
  - Boom hoist circuit .....30.4 MPa (310 kgf/cm²)
  - Travel circui .....29.4 MPa (300 kgf/cm²)
- Pilot Circuit
  - Main relief valve ..... 4.9 MPa ( 50 kgf/cm²)

Line Filters

High-filtration 10 μm full-flow filter element is incorporated in the return line. Pilot filter and suction filter are provided in each circuit.

Traction mechanism

- Each track is driven by an axial piston motor through reduction gear. This mechanism allows counter-rotation of tracks for maneuverability in close quarters.
- When the lever is in neutral position, both hydraulic brake and spring-set / hydraulic-released multiplate disc brake are automatically applied for stopping.

Track Frame

All-welded, stress-relieved, box-section construction.

Side Frames

Side frames of all-welded construction can be retracted for transportation.

Side Frame Retract Unit

- Side frames are extended and retracted with a hydraulic cylinder located inside the track frame. Hydraulic power source for a hydraulic cylinder is separated from other systems to allow combined operation of travel and side frame.
- The side frames are extended and retracted quickly without need for piping.

Track Shoes

Track shoes with triple grouser mode of induction-hardened rolled alloy. Heat-treated connecting pins with dirt seals. Hydraulic (grease) track adjusters with shock-absorbing recoil springs.

No. of upper rollers (each side) .....	2
No. of lower rollers (each side) .....	12
No. of track shoes (each side) .....	59
Shoe width .....	810 mm

Boom, Main and Auxiliary Hoist, Slewing and Travel

Remote controlled hydraulic servo. Working speed can be precisely controlled according to lever stroke.

●Engine Accelerator

Engine power can be controlled by two ways; the accelerator lever and foot throttle.

●Monitor Telling Machine Conditions

With the monitor, the operator can check, at a glance, engine oil pressure, water temperature and fuel level, as well as levels of hydraulic oil, engine oil and coolant. The red light turns on and/or the buzzer sounds in the event of an abnormality.

Boom Angle Indicator

Mechanical-type boom angle indicator is provided at boom foot.

Counterbalance Valves (Brake Valves)

Counterbalance valves are each incorporated in travel motors, boom hoist motor, and main and auxiliary hoist motors. If the hydraulic line is broken, this valve is automatically actuated to prevent motor rotation.

Spring-Set/Hydraulic-Released Multiplate Disc Type Travel Brakes

Slew Lock

Mechanically operated drop pin; available to firmly lock superstructure in four positions of facing front or rear or left or right to undercarriage.

Slewing Brake

Spring-applied, power hydraulically released multiple wet-disc type; provided on each of hydraulic motor.

Drum Locks

The pawl-type drum locks are provided at main drum, auxiliary drum and boom drum.

Lock Lever (Fool Proof Shut-off Lever)

The lock lever (fool proof shut-off lever) shuts out the hydraulic pilot pressure to pilot control valves. With the lock lever in the LOCK position, the machine will not operate even if the lever is accidentally shifted.

Fail-Safe Mechanism

The related movements stop automatically if an electric wire is broken.

Speed Slowdown Device

This is for speed slowdown of hoisting and lowering motions of boom (and tower jib in case of luffing tower-crane att.) which are available just before automatic stopping at both upper and lower side limits of boom/tower jib angle even though control lever(s) is still at hoisting/lowering position to prevent a shock.

Engine Start Interlock System

Availabel not to start engine whenever drum brake mode is in “free-fall”.

Emergency Engine Stop Switch

Located at cab instrument panel, and available to stop engine whenever it is necessary.

Free-fall Interlocking

Available on both front and rear main drum brake lines for fail-safe operation. Functions that free-fall brake mode is only available when drum brake mode is switched on free-fall mode.

Devices for Crane Operation

●Load Moment Indicator

On the load moment indicator, analog displays and pictorial load indications are functionally arranged for easy reading.

●Main Hook Over-Hoisting Limiter

When the hook reaches its hoist limit, the bell sounds and the auto-stop automatically actuates at the same time.

●Boom Over-Hoisting Limiter

When the boom reaches its angle limit, the buzzer alarm sounds and boom hoisting automatically stops at the same time. The telescopic-type boom backstop is also provided.

●Secondary Boom Over-Hoisting Limiter

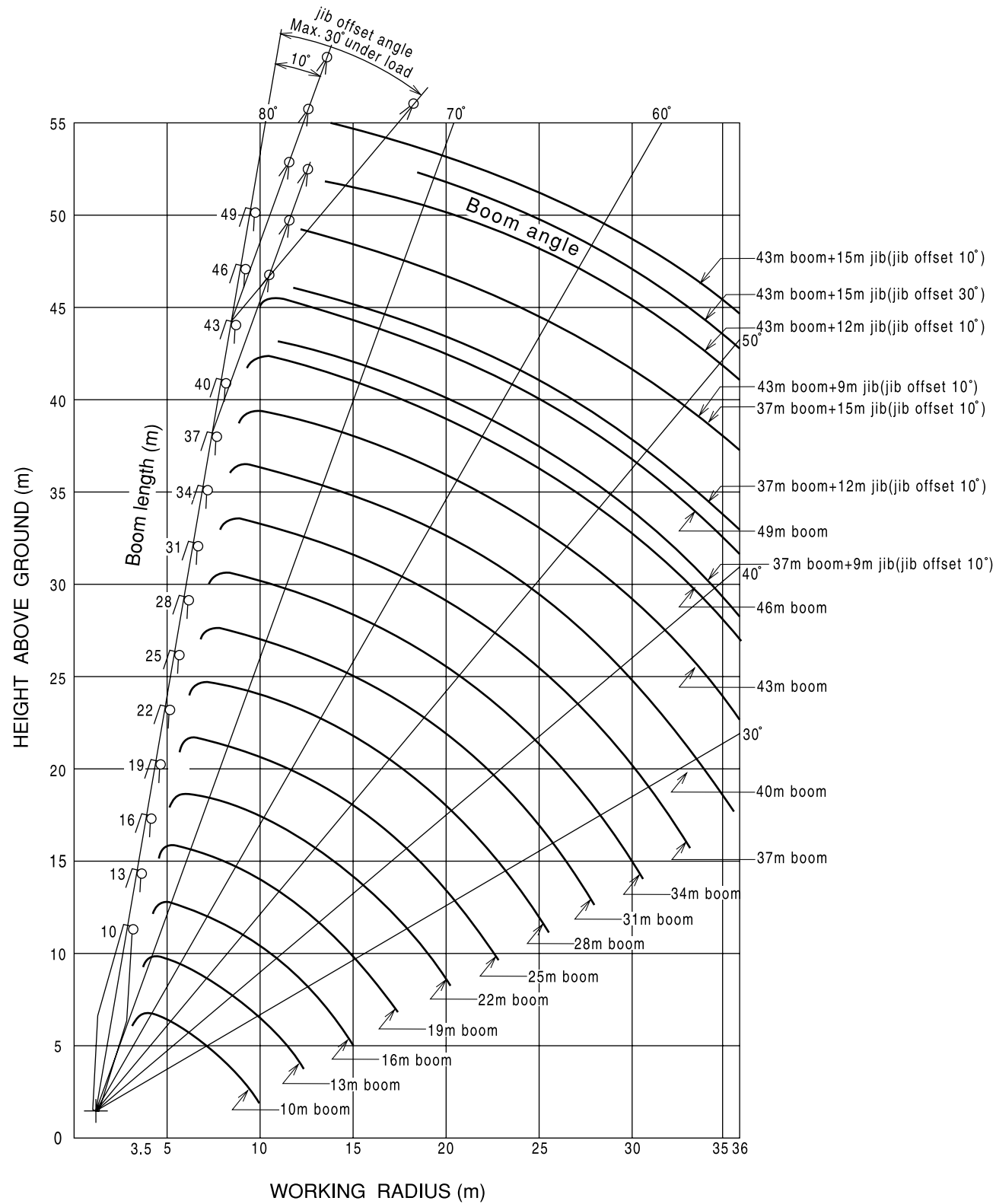
In addition to the main hook over hoisting limiter and boom over hoisting limiter, the secondary boom over hoisting limiter is provided.



Service Refill Capacities

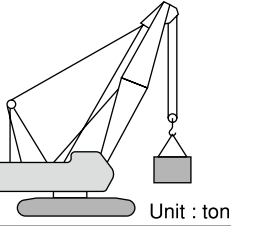
	Liter
Fuel tank ······	300
Engine coolant ······	27
Engine oil ······	23
Boom hoist reduction device ······	9.5
Winch hoist reduction device·····	12.5 x 2
Slewing reduction device ······	8
Travel reduction device ······	11.5 x 2
Hydraulic system , including tank capacity ······	305
Hydraulic tank ······	225

Working Ranges



Correlation between the number of falls, maximum rated loads, hook weights are shown in the table below.

Hook Capacity (ton)	Hook Weight (ton)	Maximum Rated Loads (ton)								
		9	8	7	6	5	4	3	2	1
55.0	0.70	55.0	52.0	45.5	39.0	32.5	26.0	19.5	13.0	—
30.0	0.36	—	—	—	—	30.0	26.0	19.5	13.0	—
15.0	0.32	—	—	—	—	—	—	15.0	13.0	—
6.5	0.18	—	—	—	—	—	—	—	—	6.5



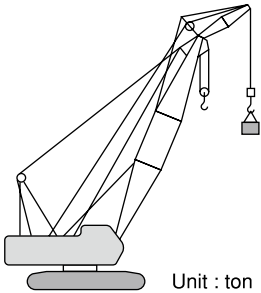
Rated Loads for Main Boom (EN Rating)

Working Radius (m)	Boom Length (m)						
	10	13	16	19	22	25	28
3.5	55.00	3.7m×55.00t					
4.0	51.20	51.00	4.4m×43.80t				
4.5	42.30	42.20	42.15				
5.0	35.80	35.75	35.65	35.65			
5.5	31.05	30.95	30.85	30.85	30.45		
6.0	27.35	27.25	27.20	27.15	27.10	6.1m×26.30t	6.7m×23.10t
7.0	22.05	21.95	21.85	21.85	21.75	21.70	21.65
8.0	18.45	18.30	18.25	18.20	18.10	18.05	18.00
9.0	15.30	15.70	15.60	15.55	15.45	15.40	15.30
10.0	9.8m×12.55t	13.70	13.60	13.50	13.45	13.40	13.30
12.0		10.70	10.70	10.65	10.60	10.55	10.45
14.0		12.4m×9.90t	8.80	8.75	8.65	8.55	8.50
16.0			15.0m×8.00t	7.30	7.20	7.15	7.05
18.0				17.6m×6.45t	6.15	6.05	6.00
20.0					5.35	5.25	5.15
22.0					20.2m×5.25t	4.60	4.50
24.0						22.8m×4.35t	3.95
26.0							25.4m×3.60t

Working Radius (m)	Boom Length (m)						
	31	34	37	40	43	46	49
7.0	7.3m×20.50t	7.8m×18.40t					
8.0	17.95	17.85	8.4m×16.60t				
9.0	15.25	15.20	15.10	15.00	9.6m×13.00t		
10.0	13.25	13.15	13.10	13.00	12.95	10.1m×12.65t	10.7m×10.70t
12.0	10.35	10.30	10.20	10.10	10.10	10.00	9.90
14.0	8.40	8.35	8.25	8.15	8.10	8.00	7.90
16.0	6.95	6.90	6.80	6.70	6.65	6.55	6.50
18.0	5.90	5.80	5.70	5.60	5.60	5.50	5.40
20.0	5.05	5.00	4.85	4.80	4.75	4.65	4.55
22.0	4.35	4.30	4.20	4.10	4.05	3.95	3.85
24.0	3.80	3.75	3.65	3.55	3.50	3.40	3.30
26.0	3.35	3.30	3.20	3.10	3.05	2.95	2.85
28.0	3.00	2.90	2.80	2.70	2.65	2.55	2.45
30.0		2.60	2.45	2.35	2.30	2.20	2.10
32.0		30.6m×2.45t	2.20	2.10	2.00	1.90	1.80
34.0			33.2m×2.00t	1.85	1.75	1.65	1.55
36.0				35.8m×1.60t	1.55	1.45	1.35

- Notes: 1. The rated loads are determined according to EN13000 rating on the condition that the machine is stationed on firm, level ground.
2. To calculate the maximum load that can actually be lifted, deduct weight of all lifting accessories, such as main and aux. hooks, from figures shown above.
3. Working radius is the horizontal distance from the slewing center to the center of gravity of a lifted load.
4. The counterweight is 18.7 ton.
5. Be sure to fully extend the side frames before operating the machine.
6. Rated line pull is 6 500 kgf when 22mm dia. wire rope is used.
7. Figures described as ○○m×○○t in the tables indicate working radius (m) × rated load (ton).





■ Rated Loads for Jib Boom (EN Rating) (1)

Main Boom Length (m)	22							
Jib Boom Length (m)	6		9		12		15	
Offset Angle (°)	10	30	10	30	10	30	10	30
Working Radius (m)								
8.1	6.50							
9.0	6.50	9.9m×6.50t	9.3m×5.00t					
10.0	6.50	6.50	5.00	11.9m×5.00t	10.4m×4.10t		11.5m×3.30t	
12.0	6.50	6.50	5.00	5.00	4.10	13.9m×4.10t	3.30	
14.0	6.50	6.50	5.00	5.00	4.10	4.10	3.30	15.9m×3.30t
16.0	6.50	6.50	5.00	5.00	4.10	4.10	3.30	3.30
18.0	6.15	6.25	5.00	5.00	4.10	4.00	3.30	3.25
20.0	5.30	5.35	5.00	4.85	4.10	3.75	3.30	3.05
22.0	4.60	4.65	4.70	4.55	4.10	3.55	3.30	2.85
24.0	4.05	4.10	4.10	4.20	4.10	3.35	3.30	2.70
26.0	3.45	3.50	3.65	3.70	3.70	3.20	3.30	2.55
28.0	26.1m×3.45t	26.5m×3.35t	3.15	3.30	3.30	3.05	3.10	2.45
30.0			28.9m×3.00t	29.5m×2.85t	2.90	2.95	2.85	2.30
32.0					31.8m×2.55t	2.65	2.65	2.25
34.0						32.5m×2.50t	2.40	2.20
36.0							34.6m×2.05t	35.5m×2.10t

Unit : ton

Main Boom Length (m)	25							
Jib Boom Length (m)	6		9		12		15	
Offset Angle (°)	10	30	10	30	10	30	10	30
Working Radius (m)								
8.1	8.8m×6.50t							
9.0	6.50		9.9m×5.00t					
10.0	6.50	10.5m×6.50t	5.00		11.0m×4.10t			
12.0	6.50	6.50	5.00	12.5m×5.00t	4.10		12.1m×3.30t	
14.0	6.50	6.50	5.00	5.00	4.10	14.5m×4.10t	3.30	
16.0	6.50	6.50	5.00	5.00	4.10	4.10	3.30	16.5m×3.30t
18.0	6.00	6.15	5.00	5.00	4.10	4.10	3.30	3.30
20.0	5.15	5.25	5.00	5.00	4.10	3.85	3.30	3.15
22.0	4.50	4.55	4.55	4.70	4.10	3.65	3.30	2.95
24.0	3.90	4.00	4.00	4.10	3.90	3.45	3.30	2.80
26.0	3.45	3.50	3.55	3.65	3.60	3.30	3.30	2.65
28.0	3.00	3.05	3.15	3.20	3.20	3.20	3.15	2.55
30.0	28.7m×2.80t	29.1m×2.75t	2.75	2.85	2.85	2.95	2.90	2.45
32.0			31.5m×2.45t	2.40	2.55	2.65	2.60	2.35
34.0				32.1m×2.40t	2.20	2.30	2.35	2.25
36.0					34.7m×1.90t	35.1m×1.95t	2.05	2.15

- Notes:
- The rated loads are determined according to EN13000 rating on the condition that the machine is stationed on firm, level ground.
  - To calculate the maximum load that can actually be lifted, deduct weight of all lifting accessories, such as main and aux. hooks.
  - Working radius is the horizontal distance from the slewing center to the center of gravity of a lifted load.
  - The offset angles shown are of jib boom offset angle against the main boom, under load.
  - The counterweight is 18.7 ton.
  - Be sure to fully extend the side frames before operating the machine.
  - Figures described as ○○m×○○t in the tables indicate working radius (m) × rated load (ton).

■ Rated Loads for Jib Boom (EN Rating) (2)

Main Boom Length (m)	28							
Jib Boom Length (m)	6		9		12		15	
Offset Angle (°)	10	30	10	30	10	30	10	30
Working Radius (m)								
9.4	6.50							
10.0	6.50	11.1m×6.50t	10.5m×5.00t		11.6m×4.10t			
12.0	6.50	6.50	5.00	13.2m×5.00t	4.10		12.7m×3.30t	
14.0	6.50	6.50	5.00	5.00	4.10	15.2m×4.10t	3.30	
16.0	6.50	6.50	5.00	5.00	4.10	4.10	3.30	17.2m×3.30t
18.0	5.90	6.10	5.00	5.00	4.10	4.10	3.30	3.30
20.0	5.05	5.20	5.00	5.00	4.10	4.00	3.30	3.20
22.0	4.40	4.50	4.45	4.65	4.10	3.75	3.30	3.05
24.0	3.80	3.90	3.90	4.05	4.00	3.60	3.30	2.90
26.0	3.35	3.40	3.45	3.55	3.50	3.40	3.30	2.75
28.0	2.95	3.00	3.05	3.10	3.10	3.20	3.15	2.60
30.0	2.60	2.60	2.70	2.75	2.75	2.85	2.80	2.50
32.0	31.3m×2.30t	31.7m×2.30t	2.35	2.40	2.45	2.55	2.50	2.40
34.0			2.05	2.10	2.20	2.25	2.25	2.30
36.0			34.1m×2.00t	34.7m×2.00t	1.85	2.00	2.00	2.10

Unit : ton

Main Boom Length (m)	31							
Jib Boom Length (m)	6		9		12		15	
Offset Angle (°)	10	30	10	30	10	30	10	30
Working Radius (m)								
10.0	6.50	11.8m×6.50t	11.1m×5.00t					
12.0	6.50	6.50	5.00	13.8m×5.00t	12.2m×4.10t		13.4m×3.30t	
14.0	6.50	6.50	5.00	5.00	4.10	15.8m×4.10t	3.30	
16.0	6.50	6.50	5.00	5.00	4.10	4.10	3.30	17.8m×3.30t
18.0	5.80	6.00	5.00	5.00	4.10	4.10	3.30	3.30
20.0	4.95	5.10	5.00	5.00	4.10	4.10	3.30	3.30
22.0	4.25	4.40	4.35	4.55	4.10	3.90	3.30	3.10
24.0	3.70	3.80	3.80	3.95	3.85	3.70	3.30	2.95
26.0	3.25	3.30	3.30	3.45	3.40	3.45	3.30	2.80
28.0	2.85	2.90	2.90	3.00	3.00	3.15	3.05	2.70
30.0	2.50	2.55	2.55	2.65	2.65	2.75	2.70	2.60
32.0	2.20	2.25	2.25	2.35	2.35	2.45	2.40	2.50
34.0	33.9m×1.90t	1.95	2.00	2.05	2.05	2.15	2.10	2.25
36.0		34.3m×1.90t	1.80	1.80	1.85	1.90	1.90	2.00

- Notes:
- The rated loads are determined according to EN13000 rating on the condition that the machine is stationed on firm, level ground.
  - To calculate the maximum load that can actually be lifted, deduct weight of all lifting accessories, such as main and aux. hooks.
  - Working radius is the horizontal distance from the slewing center to the center of gravity of a lifted load.
  - The offset angles shown are of jib boom offset angle against the main boom, under load.
  - The counterweight is 18.7 ton.
  - Be sure to fully extend the side frames before operating the machine.
  - Figures described as ○○m×○○t in the tables indicate working radius (m) × rated load (ton).

■ Rated Loads for Jib Boom (EN Rating) (3)

Unit : ton

Main Boom Length (m)	34							
Jib Boom Length (m)	6		9		12		15	
Offset Angle (°)	10	30	10	30	10	30	10	30
Working Radius (m)								
10.6	6.50		11.7m×5.00t					
12.0	6.50	12.4m×6.50t	5.00		12.9m×4.10t			
14.0	6.50	6.50	5.00	14.4m×5.00t	4.10		3.30	
16.0	6.45	6.50	5.00	5.00	4.10	16.4m×4.10t	3.30	
18.0	5.75	5.90	5.00	5.00	4.10	4.10	3.30	18.4m×3.30t
20.0	4.85	5.05	4.95	5.00	4.10	4.10	3.30	3.30
22.0	4.20	4.30	4.30	4.50	4.10	3.95	3.30	3.20
24.0	3.60	3.70	3.70	3.90	3.80	3.80	3.30	3.05
26.0	3.15	3.25	3.25	3.40	3.30	3.50	3.30	2.90
28.0	2.75	2.80	2.80	2.95	2.90	3.10	2.95	2.75
30.0	2.40	2.45	2.50	2.60	2.55	2.70	2.60	2.65
32.0	2.10	2.15	2.20	2.25	2.25	2.40	2.30	2.50
34.0	1.85	1.85	1.90	2.00	2.00	2.10	2.05	2.20
36.0	34.5m×1.75t	35.0m×1.70t	1.50	1.75	1.75	1.85	1.80	1.95

■ Rated Loads for Jib Boom (EN Rating) (4)

Unit : ton

Main Boom Length (m)	40							
Jib Boom Length (m)	6		9		12		15	
Offset Angle (°)	10	30	10	30	10	30	10	30
Working Radius (m)								
11.9	6.50							
12.0	6.50	13.6m×6.50t	13.0m×5.00t					
14.0	6.50	6.50	5.00	15.6m×5.00t	14.1m×4.10t		15.2m×3.30t	
16.0	6.50	6.50	5.00	5.00	4.10	17.7m×4.10t	3.30	
18.0	5.50	5.75	5.00	5.00	4.10	4.10	3.30	19.7m×3.30t
20.0	4.65	4.85	4.75	5.00	4.10	4.10	3.30	3.30
22.0	3.95	4.10	4.05	4.30	4.10	4.10	3.30	3.30
24.0	3.40	3.55	3.50	3.70	3.55	3.85	3.30	3.30
26.0	2.90	3.05	3.00	3.20	3.10	3.35	3.15	3.15
28.0	2.50	2.60	2.60	2.75	2.65	2.90	2.75	3.00
30.0	2.15	2.25	2.25	2.40	2.30	2.50	2.40	2.65
32.0	1.90	1.95	1.95	2.05	2.00	2.20	2.10	2.30
34.0	1.60	1.70	1.70	1.80	1.75	1.90	1.80	2.00
36.0	1.40	1.45	1.45	1.55	1.50	1.65	1.55	1.75

Main Boom Length (m)	37							
Jib Boom Length (m)	6		9		12		15	
Offset Angle (°)	10	30	10	30	10	30	10	30
Working Radius (m)								
10.6	11.2m×6.50t							
12.0	6.50	13.0m×6.50t	12.4m×5.00t		13.5m×4.10t			
14.0	6.50	6.50	5.00	15.0m×5.00t	4.10		14.6m×3.30t	
16.0	6.30	6.50	5.00	5.00	4.10	17.0m×4.10t	3.30	
18.0	5.60	5.85	5.00	5.00	4.10	4.10	3.30	19.0m×3.30t
20.0	4.75	4.95	4.85	5.00	4.10	4.10	3.30	3.30
22.0	4.05	4.20	4.15	4.40	4.10	4.05	3.30	3.25
24.0	3.50	3.60	3.60	3.80	3.65	3.80	3.30	3.10
26.0	3.05	3.15	3.10	3.30	3.20	3.40	3.15	2.95
28.0	2.65	2.70	2.70	2.85	2.80	3.00	2.85	2.85
30.0	2.30	2.35	2.35	2.50	2.45	2.60	2.50	2.65
32.0	2.00	2.05	2.05	2.15	2.15	2.30	2.20	2.40
34.0	1.70	1.75	1.80	1.90	1.85	2.00	1.90	2.10
36.0	34.5m×1.60t	35.2m×1.45t	1.60	1.65	1.65	1.75	1.70	1.85

Main Boom Length (m)	43							
Jib Boom Length (m)	6		9		12		15	
Offset Angle (°)	10	30	10	30	10	30	10	30
Working Radius (m)								
12.0	12.5m×6.50t		13.6m×5.00t					
14.0	6.50	14.3m×6.50t	5.00		14.7m×4.10t		15.9m×3.30t	
16.0	6.50	6.50	5.00	16.3m×5.00t	4.10		3.30	
18.0	5.45	5.70	5.00	5.00	4.10	18.3m×4.10t	3.30	
20.0	4.60	4.80	4.70	5.00	4.10	4.10	3.30	20.3m×3.30t
22.0	3.90	4.05	4.00	4.25	4.10	4.10	3.30	3.30
24.0	3.30	3.45	3.40	3.65	3.50	3.80	3.30	3.20
26.0	2.85	2.95	2.95	3.15	3.00	3.30	3.10	3.05
28.0	2.45	2.55	2.55	2.70	2.60	2.85	2.65	2.90
30.0	2.10	2.20	2.20	2.35	2.25	2.45	2.30	2.60
32.0	1.80	1.90	1.90	2.00	1.95	2.15	2.00	2.25
34.0	1.55	1.60	1.60	1.75	1.70	1.85	1.75	1.95
36.0	1.30	1.35	1.40	1.50	1.45	1.60	1.50	1.70

- Notes:
1. The rated loads are determined according to EN13000 rating on the condition that the machine is stationed on firm, level ground.
  2. To calculate the maximum load that can actually be lifted, deduct weight of all lifting accessories, such as main and aux. hooks.
  3. Working radius is the horizontal distance from the slewing center to the center of gravity of a lifted load.
  4. The offset angles shown are of jib boom offset angle against the main boom, under load.
  5. The counterweight is 18.7 ton.
  6. Be sure to fully extend the side frames before operating the machine.
  7. Figures described as ○○m×○○t in the tables indicate working radius (m) × rated load (ton).

- Notes:
1. The rated loads are determined according to EN13000 rating on the condition that the machine is stationed on firm, level ground.
  2. To calculate the maximum load that can actually be lifted, deduct weight of all lifting accessories, such as main and aux. hooks.
  3. Working radius is the horizontal distance from the slewing center to the center of gravity of a lifted load.
  4. The offset angles shown are of jib boom offset angle against the main boom, under load.
  5. The counterweight is 18.7 ton.
  6. Be sure to fully extend the side frames before operating the machine.
  7. Figures described as ○○m×○○t in the tables indicate working radius (m) × rated load (ton).

Crane Boom Construction

Boom Length (m)	10	13	16	19	22	25	28	31	34	37	40	43	46	49
Elements														
Boom Base Section 5m	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Boom Top Section 5m	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Boom extensions combination	I	II	I	II	I	II	I	II	I	II	I	II	I	II
3 m Boom Extension		1	2	1	2	1	1	2	2	1	1	2	1	1
6 m Boom Extension				1	1	2	1	1	2	2	1	1	2	3
9 m Boom Extension										1	1	1	1	1
9 m (B) Boom Extension					1	1	1	1	1	1	1	1	1	1
Available fly jib	-	-	-	-										-

Boom extensions combination:  
I: For operation of crane boom without jib.  
II: For operation of crane boom with jib.  
6m boom extension can be replaced with two 3m boom extensions, and 9m boom extension with a combination of 3m and 6m boom extensions.

Fly Jib Construction

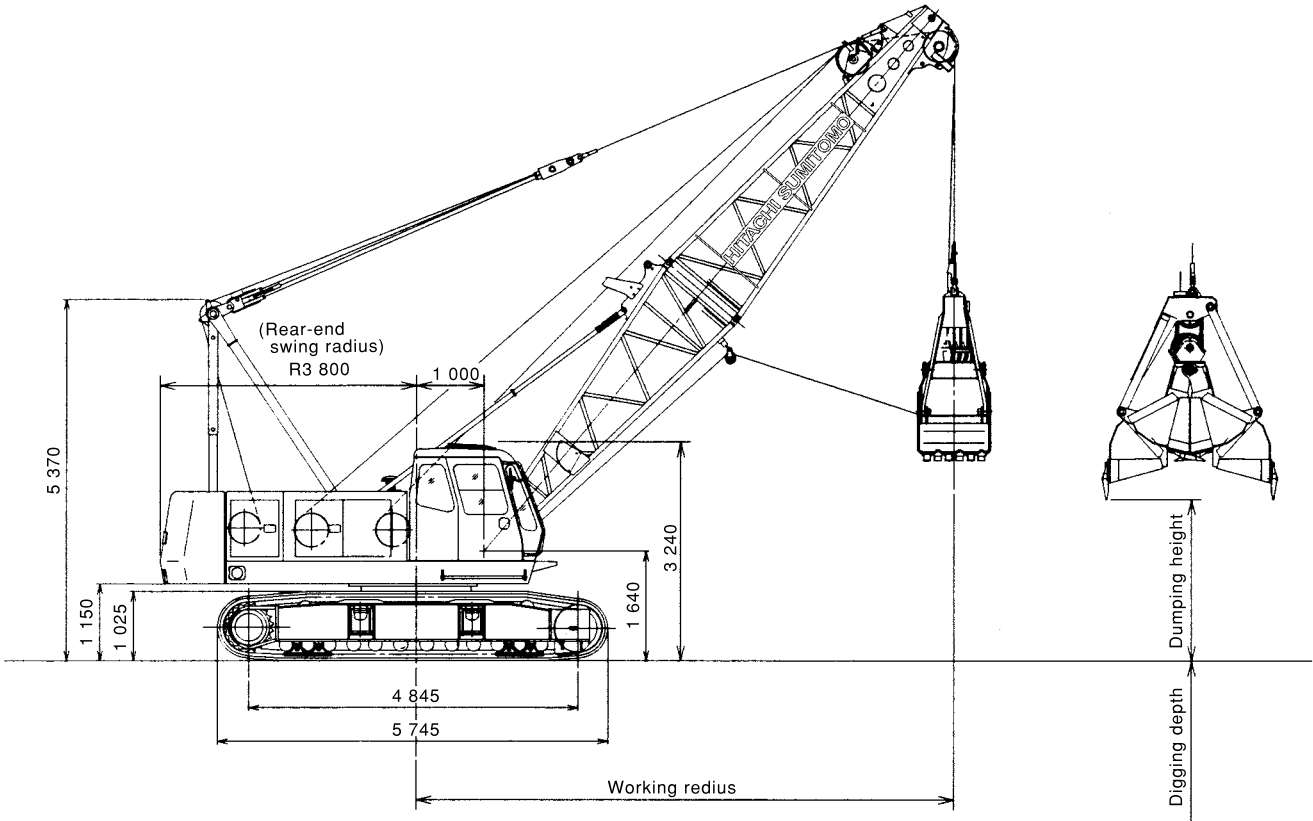
Jib Length (m)	6	9	12	15
Elements				
Jib Base Section 3m	1	1	1	1
Jib Top Section 3m	1	1	1	1
3m Jib Extension		1	2	3

Component Weights and Dimensions for Transport

	Components	Weight (ton)	Length × Width× Height (m)			Remarks
Basic Machine	Basic Machine	30.20	6.63	3.30	3.20	Excluding boom base section ropes and counterweight
	Counterweight	3.60	1.19	0.51	1.10	Inner
	Counterweight	7.10	2.03	0.70	1.50	Center
	Counterweight	8.00	3.24	0.97	1.50	Outer
Crane Front	Boom Base Section	0.80	5.15	1.55	1.54	
	Boom Top Section	0.98	5.40	1.39	1.47	
	Backstop	0.13	4.00	0.13	0.13	
	Boom Hoist rope	0.17	1.00	1.00	0.90	
	Bridle	0.26	1.65	0.78	0.25	
	3m Boom Extension	0.22	3.10	1.40	1.46	
	6m Boom Extension	0.38	6.10	1.40	1.46	
	9m Boom Extension	0.56	9.10	1.40	1.46	
	9m (B) Boom Extension	0.59	9.10	1.40	1.49	
	Jib Base Section	0.15	3.20	0.72	0.63	
	Jib Top Section	0.17	3.35	0.66	0.60	
	3m Jib Extension	0.08	3.06	0.72	0.60	
	Jib Mast	0.18	3.20	0.72	0.64	
	55ton Hook	0.70	1.66	0.62	0.42	
	30ton Hook	0.36	1.51	0.62	0.30	
	15ton Hook	0.32	1.36	0.62	0.29	
	6.5ton Hook	0.18	0.84	0.30	0.30	

Dimensions

Unit : mm



Specifications

Model	SCX550		
Bucket capacity	m <sup>3</sup>	0.8/1.0/1.2	
Allowable clamshell gross weight	ton	6.0	
Max. bare line pull (1st drum layer)	ton	15.6	
Boom length	m	10 - 19	
Max. digging depth	m	36	
Suspend line speeds	m/min	* 74	Rope 22mm dia.
Open/close line speeds	m/min	* 74	Rope 22mm dia.
Boom hoist/lower line speeds	m/min	* 60	Rope 16mm dia.
Travel speeds	km/h	* 1.9	
Slewing speed	min <sup>-1</sup> (rpm)	3.7(3.7)	
Ground contact pressure	kPa (kgf/cm <sup>2</sup> )	69.6(0.71)	
Operating weight	ton	54.6 (10m boom + 1.2m <sup>3</sup> bucket)	

Clamshell Bucket

Capacity (m <sup>3</sup> )	Weight (ton)	Use
0.8	2.00	Excavation
1.0	2.45	Excavation
1.2	3.10	Excavation
1.2	2.40	Excavation(Light service)

Notes: 1. Data is expressed in SI units, along with conventional units in ( ).  
2. Other specifications, not shown, are similar to those for the crawler crane.  
3. Data marked with an asterisk ( \* ) will vary with the load.

Working Ranges

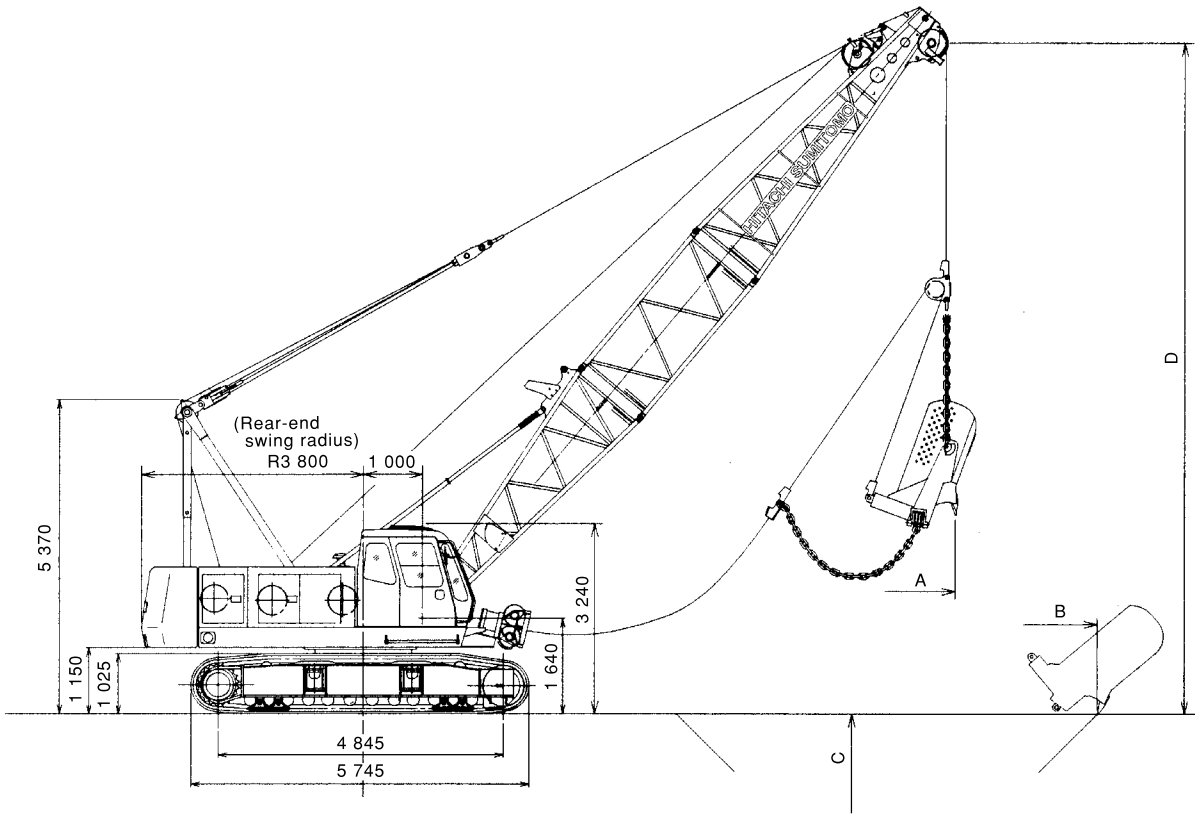
Boom length	m	10				13				16				19			
Boom angle	degree	35	45	55	65	35	45	55	65	35	45	55	65	35	45	55	65
Working radius	m	9.4	8.3	7.0	5.6	11.8	10.4	8.7	6.8	14.3	12.6	10.5	8.1	16.8	14.7	12.2	9.4
Rated load	ton	6.00	6.00	6.00	6.00	6.00	6.00	6.00	6.00	6.00	6.00	6.00	6.00	6.00	6.00	6.00	6.00
Bucket dumping height																	
0.8m <sup>3</sup> bucket	m	2.0	3.3	4.5	5.4	3.7	5.5	7.0	8.1	5.4	7.6	9.4	10.8	7.1	9.7	11.9	13.6
1.0m <sup>3</sup> bucket	m	1.8	3.1	4.3	5.2	3.5	5.3	6.8	7.9	5.2	7.4	9.2	10.6	6.9	9.5	11.7	13.4
1.2m <sup>3</sup> bucket	m	1.6	2.9	4.1	5.0	3.3	5.1	6.6	7.7	5.0	7.2	9.0	10.4	6.7	9.3	11.5	13.2

Notes: 1. Rated loads for clamshell do not exceed 90% those for crane.  
2. The rated loads shown are upper limits determined by the following equation. Please select a bucket in such a manner that its rated load does not exceed the rated load shown above, according to kinds of the loads handled.  
Rated load=Bucket capacity(m<sup>3</sup>) × Specific gravity of load(ton/m<sup>3</sup>)+Bucket weight(ton)  
Be careful that brake will be overheated if the bucket is too heavy even within the rated loads.  
3. Working radius is the horizontal distance from the slewing center to the center of gravity of lifted load.  
4. The bucket weight is 3.1 ton max.  
5. The counterweight is 18.7 ton.  
6. Be sure to fully extend the side frames before operating the machine.  
7. Free fall using brake will vary with operating conditions such as bucket weight and work cycle, but its height should be within 10m.



■Dimensions

Unit : mm



Specifications			
Model	SCX550		
Bucket capacity	m <sup>3</sup>	1.2/1.7/2.5	
Max. bare line pull(1st drum layer)	ton	15.6	
Boom length	m	13-22	
Suspend line speeds	m/min	* 74	Rope 22mm dia.(Opt. 24mm)
Drag line speeds	m/min	* 74	Rope 22mm dia.(Opt. 24mm)
Boom hoist/lower line speed	m/min	* 60	Rope 16mm dia.
Travel speeds	km/h	* 1.9	
Slewing speed	min <sup>-1</sup> (rpm)	3.7(3.7)	
Ground contact pressure	kPa (kgf/cm <sup>2</sup> )	64.8(0.66)	
Operating weight	ton	54.1(13m boom + 2.5m <sup>3</sup> bucket)	

Dragline Bucket		
Capacity m <sup>3</sup>	Weight ton	Use
1.2	1.60	Heavy duty
1.7	1.68	Medium service
2.5	2.14	Light service

Notes: 1. Data is expressed in SI units, along with conventional units in ( ).  
2. Other specifications, not shown, are similar to those for the crawler crane.  
3. Data marked with an asterisk ( \* ) will vary with the load.

Working Ranges		13			16			19			22		
Boom length	m	30	40	50	30	40	50	30	40	50	30	40	50
A Working radius	m	12.8	11.5	9.9	15.4	13.8	11.9	18.0	16.1	13.8	20.6	18.4	15.7
Rated load	ton	8.72	9.66	10.82	7.31	8.27	9.41	5.50	6.74	8.21	4.76	5.64	6.95
B Max. digging reach	m	16.3	15.9	15.0	19.6	19.1	18.0	22.9	22.2	21.0	26.2	25.4	23.9
C Max. digging depth	m	8.4	8.1	7.4	10.9	10.5	9.7	13.3	12.8	11.9	15.8	15.2	14.1
D Boom point height	m	7.8	9.7	11.3	9.3	11.3	13.6	10.8	13.5	15.9	12.3	15.5	18.2

Notes: 1. The size of the bucket has to be determined according to local conditions.  
2. The rated loads shown are upper limits determined by the following equation. Please select a bucket in such a manner that its rated load does not exceed the rated load shown above, according to kinds of the loads handled.  
Rated load=Bucket capacity(m<sup>3</sup>) × Specific gravity of load(ton/m<sup>3</sup>)+Bucket weight(ton)  
Be careful that brake will be overheated if the bucket is too heavy even within the rated loads.  
3. Working radius is the horizontal distance from the slewing center to the center of gravity of lifted load.  
4. Maximum digging reach/depth may vary considerable depending on digging condition and the skill of the operator.  
5. The counterweight is 18.7 ton.  
6. Be sure to fully extend the side frames before operating the machine.

STANDARD AND OPTIONAL EQUIPMENT

BASIC MACHINE		
	STANDARD	OPTION
Undercarriage	<ul style="list-style-type: none"><li>Tractor type track with 810mm wide 3-bar grouser shoes</li><li>Side frame retract unit</li><li>Crawler side step</li></ul>	
Superstructure	<ul style="list-style-type: none"><li>Working lights (2pc)</li><li>Rearview mirrors (left and right)</li><li>Drum mirror</li><li>Centralized lubrication system (for gantry and slewing circle)</li><li>Superstructure under-cover</li><li>Cab side step</li><li>Slewing speed controller</li><li>Speed controller</li><li>A-frame(w/o step)</li><li>Re-fuel pump</li><li>18.7ton counterweight</li></ul>	<ul style="list-style-type: none"><li>Third hoisting mechanism</li><li>Drum rollers (front and rear drum)</li><li>Catwalk</li><li>Machinery cab railing</li><li>Counterweight self-removal device</li><li>Working light</li><li>Drum light</li><li>Removable company nameplate</li><li>Hydraulic tagline</li><li>Add. fuel filter</li><li>Add. air cleaner element</li></ul>
Cab	<ul style="list-style-type: none"><li>Engine foot throttle</li><li>Built-in type full air conditioner</li><li>Sunvisor</li><li>Sunshade</li><li>Dual, intermittant window shield wipers with washer ; available on both front and roof windows</li><li>AM/FM radio with clock</li><li>Room light</li><li>Cigar lighter</li><li>Ashtray</li><li>Cab floor mat</li><li>Electric tilt-type lever stand</li></ul>	<ul style="list-style-type: none"><li>Microphone and loud-speaker</li><li>Fire extinguisher</li><li>Electric cab fan</li><li>Level gauge</li><li>Front/rear drum control lever and brake pedal arrangement</li></ul>
Safety Devices	<ul style="list-style-type: none"><li>Load moment indicator</li><li>Lock lever (Fool proof shut-off lever)</li><li>Emergency engine stop switch</li><li>Engine start interlock system</li><li>Non drum brake preventing device</li><li>Free fall interlocking</li><li>Speed slowdown device</li><li>Before-work check monitor</li><li>Main hook over-hoisting limiter</li><li>Boom over-hoisting limiter</li><li>Secondary boom over-hoisting limiter</li><li>Slewing alarm</li><li>Slew lock</li><li>Drum locks (main and aux. hoist, and boom hoist)</li><li>Boom angle indicator</li><li>Slewing brake</li><li>Fail-safe mechanism</li></ul>	<ul style="list-style-type: none"><li>Three color percentage indicator</li><li>LMI mode select switch</li><li>Anemometer</li><li>Drum &amp; rear view camera</li><li>Cabin roof window guard</li><li>Travel alarm</li><li>Aux. hook over-hoisting limiter</li><li>Drum rope over-payout limiter</li><li>Emergency escape hammer</li><li>Open/close and suspend cable disengagement limiter (for tubular chord boom)</li></ul>

STANDARD AND OPTIONAL EQUIPMENT

FRONT ATTACHMENTS		
	STANDARD	OPTION
Crane	<ul style="list-style-type: none"><li>10m basic boom (base section 5m, top section 5m)</li><li>Boom back stop</li><li>Main hoist cable (22mm dia. X 185m)</li><li>Boom hoist cable (16mm dia. X 135m)</li></ul>	<ul style="list-style-type: none"><li>3m boom extension</li><li>6m boom extension</li><li>Fly jib : basic jib length 6.0m</li><li>3m jib extension</li><li>Short jib</li><li>Hook (55t,30t,15t, 6.5t)</li><li>Skywalk</li><li>Buffer</li></ul>
Clamshell	<ul style="list-style-type: none"><li>10m basic boom (base section 5m, top section 5m)</li><li>Boom back stop</li><li>Open/close and suspend cable disengagement limiter (for tubular chord boom)</li><li>Open/close cable (22mm dia. X 67m)</li><li>Suspend cable (22mm dia. X 60m)*</li><li>Hydraulic tagline (10mm dia. X 45m cable included)</li><li>Boom hoist cable (16mm dia. X 135m)</li><li>open/close and supend cables are determined based on 19m boom length and 12m digging depth.</li></ul>	<ul style="list-style-type: none"><li>3m boom extension</li><li>6m boom extension</li><li>Buffer</li><li>Hook over-hoisting limiter for bucket</li></ul>
Dragline	<ul style="list-style-type: none"><li>13m boom (base 6.5m, top 6.5m and wide-angle sheaves)</li><li>Boom back stop</li><li>Hoist cable (22mm dia. X 50m)</li><li>Drag cable(22mm dia. X 60m)</li><li>Boom hoist cable (16mm dia. X 150m)</li><li>Fair-lead</li><li>Over r hoisting limiter (for boom hoist and secondary hoist)</li></ul>	<ul style="list-style-type: none"><li>3m boom extension</li><li>6m boom extension</li></ul>