HITACHI SUMITOMO



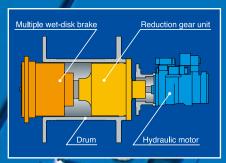
The New World Standard Crawler Crane

EN Rating



Take a closer look. The SCX800HD-2. A new standard of 80ton class duty cycle

Durable machine with bigger winches. The SCX800HD-2 matches with digging and excavating works. "High lifting performance", "job-proven controllability", "operator comfort", "superior safety", "transport easy", and "good environment". These features of mother machine of SCX800-2 are of course taken into its design. No doubt. The SCX800HD-2 surely provides superior duty cycle operation feature more than ever.



Advanced clutchless multiple wet-disc brake is well designed, and ensures continuous heavy-duty operation.

The front/rear main winch drums and optional 3rd winch drum use a multiple wet-disc brake, and a forced-oil cooling system is designed to sustain brake performance even in continuous operations such as hammer grabbing.

The clutchless multiple wet-disc brake requires no maintenance.

This brake system requires no maintenance unlike a conventional drum brake with linings.
Accordingly, it results in reducing the machine maintenance cost greatly.

A high viscosity hydraulic oil is standardized.

A newly developed mechanism is used on the brake design to reduce drag resistance and it realizes a smooth friction-off between dises even though the standardized high viscosity hydraulic oil is utilized, contributing to longer life of hydraulic pumps and motors.

An aluminum-make oil cooler.

For not only corrosion-resistance but also high cooling efficiency, an aluminum-make oil cooler is provided in front of engine radiator.



Bigger drum horse power at widely used rope line speed range.

A bigger drum horse power (line pull by line speed) is realized under a new winch drum design with a specially-tailored power increase control system that maximizes engine output under any load condition in whole range of engine rpm.

Wider drum is designed.

In consideration of an efficient bucket work, front and rear main operating drums are able to wind up approx. 36 m long cable at drum first layer with 20 windings; it accordingly results in longer cable life under a right cable winding into drum.

Optional third drum.

A third drum is optionally available under the same structural specifications as that of two main operating drums except drum width, flange diameter, and an 137 kN (14t) max. line pull. It accordingly enables to efficiently perform duty cycle works too.

A really versatile machine with powerful winch drum.

The SCX800HD-2 is really a versatile machine and certainly performs not only liftcrane works but also duty cycle works under clamshell, and hammer grab applications with bigger line pull of HD:196kN (20 t) as maximum with cable of 26 mm diameters.





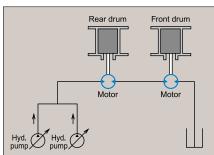
Job-proven certain controllability





A high operation ease with specially-tailored EPC system.

Thanks to unique EPC system, an easy-precise-minute control of engine rpm and pump discharge from min. thru max. is really possible at the same time by simply pedalling the foot throttle which links "EPC" controller electrically.



Drum rotation speed is easily synchronized.

Under a series hydraulic circuit on two main operating drums, the SCX800HD-2 allows the inexperienced operator to synchronize rope line speed of front and rear drums ranging all the way even a high speed range so that clamshell/Japanese MHL diaphragm wall excavating bucket operation can be easily and precisely performed.

A series hydraulic circuit is designed on front and rear drum winch motor hydraulic lines. Accordingly, oil flow capacity to each motor is equal, and as a fixed displacement axial piston motor is used on each drum, the drum rotation speed gets equal regardless of the difference of the load between front and rear drums.



Universal joystick control station.

An universal joystick control station is provided for a good, easy and comfortable operation for two main operating drums, boom hoist drum and slewing. For travel motion, two armchair control levers are provided behind right-hand universal joystick control lever for operator comfort.



A good slewing & boom hoisting/lowering speed control design.

Boom hoist drum rotation speed can be freely controlled thru knob dialling independently for more precise combined operation of hook and boom motions. In addition, max. slewing speed can be freely controlled thru knob dialling too, and, as an example, it realizes a precise combined operation under higher hook hoisting and lower slewing speed in high lift work. Further, more smoother slewing can be realized in any kinds operations and works too because, as a main reason, a variable displacement axial piston pump is designed in slewing circuit.











Cup holder



Miscellaneous board



Window shield wiper

Operator comfort with simplified & functional control station layout



A newly designed operator's cab.

In consideration of operator comfort, a new operator's cab much improves the visibility thru front and both side windows of the cab under simplified layout of control station. In addition, a reinforced light green-tinted safety glass is adopted in front window to protect operator from ultraviolet rays and airborne debris.



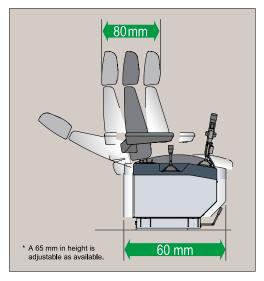


Cab large sliding door with a slewing-link design.

For easy entry and exit to and from the cab, and smooth door opening and closing, a slewing-link type large sliding door is designed. And, a slewing-link door design certainly eliminates a troublesome occurrences like a gathering the mud into rail groove, rail-rust and so on unlike rail-slide door.

Outside-airintake type air-conditioner.

For good air-conditioning wih fresh air, an outside-air intake type airconditioner is available.



Slidable control station and operator seat.

To set most of suitable operator position, both right- and left-hand control stations are designed to simultaneously slide 60 mm back and forth together with operator seat, and operator seat is able to slide 80 mm independently too.

Control lever arrangement under human-engineering, and functional instrument panel design.

Further, control station and instrument panel are designed suitably for operator control ease with comfortable and natural position.

Simplified and easy-to-read panel.

A large LCD graphic display panel of Load Moment Indicator is provided with a reflection-less design on display panel. And, the switches, meters/gauges and controllers are functionally grouped for operator control.



Excellent reliability in every safety function



Our own designed new Load Moment Indicator.

switch in accordance with operation situation and condition.

The Load Moment Indicator (LMI) is reliable computerized safety device developed under our own accumulated technique in the past. An easy-to-read LCD graphic display panel is well designed and a reflection-less display panel is provided on a new LMI with setting ease of viewing angle. In addition, no zero-point adjustment, and data input thru interface counter-indication/message on display panel are available for easier and certain setting of operating conditions and LMI functions. Of course, "present lifting load", "rated load", "load ratio", "working radius", "boom angle", "engine rpm" and so on are indicated on the LMI display panel. Further, displayed picture and menu selection can be easily set up by panel

Lifting height indication function.







Boom speed slowdown function.

This function is available just before automatic stopping of boom motion at both upper and lower side limits of boom angle to prevent a shock even though control lever is still at hoisting/lowering position.

This function is also available when over-loading in the case that working radius exceeds the specified one.

LMI automatically sets front-end att. erection mode with letter message.

In the range out of crane working area, the LMI display panel automatically indicates "Now, out of crane working range" with a rigging instruction, and it is available to lift front-end att. off ground without the influence of LMI safety functions, and, after front-end att. is lifted over the range of crane working area, LMI safety function gets back

automatically for safe erection work.



Secondary boom overhoisting limiter.

Further to boom over-hoist limiting function by the limit switch and LMI safety circuit, an additional limit switch is located on boom backstops for redundant boom protection.

Automatic drum pawl locking device.

On boom hoist drum, it is designed to automatically lock and release drum pawl when control lever just returns to neutral position, and just actuates.

Slewing and travel alarms.

These alarms alert work crew around the machine when slewing and/or travelling to keep clear for safety.

Optional 3color percentage indicator.

To let work crew around the machine

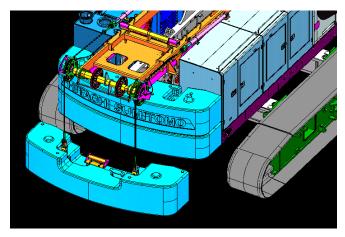


know operating conditions of "safety" or "marginal" or "overloading" with a 3-color of "green" or "yellow" or "red". As a further function, red lamp comes on automatically whenever operator cuts off LMI safety circuit absentmindedly.

Standardized safety devices other than the above

- Main hook over-hoisting limiter
- LMI safety circuit-off switch
- Slewing brake safety circuit;
- Non-drum brake preventing device;
- Free-fall interlocking;
- Lock lever (Fool proof shut-off lever)
- Drum pawl locks;

Faster assembling/disassembling of tread members and a good transportability



Optional counterweight self-removal device.

It is able to raise and lower each counterweight by a gantry with two power hyd. cylinders.

Optional lower frame jack-up device.

Lower frame jack-up device gets faster assembling/disassembling of two tread members, and it is allowed to transport basic machine with boom bottom section in 28t weight thereafter.

Lower frame jack up device gets faster assembli

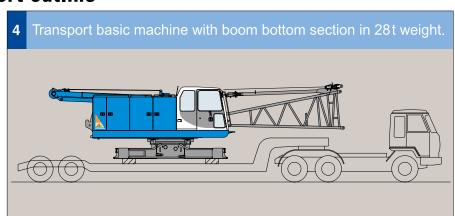
■Basic machine transport outline

- Attach lower frame jack-up device on to lower frame, and disassemble two tread members.
- Set up trailer bed under lower frame, and load the machine on to trailer by cylinder retraction.
- Disattach lower frame jackup device.



Counterweight with horizontally-spit design.

It is able to load boom extensions onto counterweight when transport. And, the reversible stack is possible to reduce the time for disassembling/assembling works.



A Keen Attention to Environment

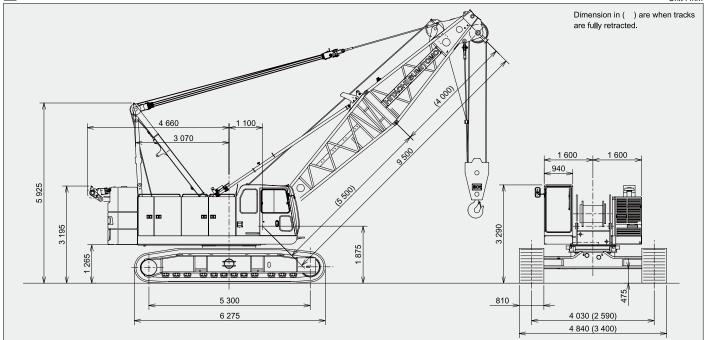
The prime mover is from ISUZU, a reliable diesel engine manufacturer, and meets current EU Emission Regulations for Off-Road Diesel Engine - Stage 3.



SCX800HD-2

■GENERAL DIMENSIONS

Unit: mm



■ SPECIFICATIONS

| | | | Liftcrane application | Clamsell application |
|-------------------------------------|-----------------|------------------------|--|---|
| Max. lifting capacity | | t×m | 80 × 3.4 | - |
| Basic boom length | | m | 9.5 | 9.5 |
| Max. boom length | | m | 54.5 | 21.5 |
| Fly jib length | | m | 9.0 to 18.0 | _ |
| Boom + fly jib length | | m | 42.5 + 18.0 | _ |
| Rope line speeds ^(*1) | Front main drum | m / min | 110 | 110 |
| | Rear main drum | m / min | 110 | 110 |
| | Boom hoist drum | m / min | 68 | 68 |
| Slewing speed | | min ⁻¹ | 5.1 | 5.1 |
| Travel speed high/low(*2) | | km/h | 1.7 / 1.2 | 1.7 / 1.2 |
| Gradeability | | %(°) | 30 (17) | 30 (17) |
| Engine | Make & model | | Isuzu 6HK1X | lsuzu 6HK1X |
| | Rated output | kW / min ⁻¹ | 212 / 2 000 | 212 / 2 000 |
| Ground contact pressure | | kPa | 92 | 97.5 |
| Operating weight | | t | 77.5 (w/9.5 m basic boom and) 80 t hook block | 82.2 (w/9.5 m boom and (2.5 m³/5.5 t clamshell bucket) |

Notes: 1. These figures are based on drum first layer and rated engine rpm with no load, and vary under load and

- · We are constantly improving our products and therefore reserve the right to change designs and specifications without notice.
- Units in this catalog are shown under International System of Unit; the figures in parenthesis are under Gravitational System of Units as old one.
 Illustrations may include optional equipment and accessories, and may not include all standard equipment.

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operating conditions (*1).

2. Travel speed is based on flat, level and firm supporting surface, and under the conditions that no load must be appied and front-end attachment must be 9.5 m basic boom (*2).